

PREFACE

## DEL MORINO SRL

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DEL MORINO SRL thanks you for choosing us and for confidence in the quality of our implements.

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### This manual is an integral part of the implement

It must always come with the implement and be at user's disposal.  
All attachments are integral part of the manual.

### The purpose of this manual

This manual provides information for the correct and safe use of the implement.  
The owner must read this manual carefully before working with the implement.

### Responsibility of the owner

The owner is responsible for accidents or damages caused to people or things due to negligence in following the instructions of this manual.

### Assistance in using this manual

Explanations: contact the dealer.

Request for additional copies of the manual: in case of loss or wear and tear, or in case the manual is needed in a different language, ask the dealer or the manufacturer.

### Pay attention to the warning labels



**DANGER:** indicates an imminent dangerous situation which, if not avoided, will cause death or serious injury and/or damage.



**WARNING:** indicates a potentially dangerous situation which, if not avoided, will cause death or serious injury and/or damage.



**CAUTION:** indicates a potentially dangerous situation which, if not avoided, can cause minor to moderate damage or it warns about an unsafe procedure.



**IMPORTANT:** indicates instructions that must be followed precisely in order to avoid damage to the product, process or environment.



**NOTE:** indicates supplementary information.

## DESCRIPTION

### FIELD OF USE

The implement boasts a wide range of models and versions. The many available configurations can meet several specific requirements. The implement carries out all operations related to the roto-translation of tools in different work environments (agricultural open fields, vineyards, orchards, gardens, parks), no matter its composition (sand, medium texture, clay) and consistency (friable, hard, semi-plastic), at different depths.

The use of a technical constructive concept aimed at reaching high performances, reliability and durability improves the efficiency in terms of power/tractor consumption ratio, thanks to the rigidity of the implement frame, the shape of the tools and many others original technical solutions.

### PERFORMANCES

The implement is connected to the tractor through the 3-point hitch and a PTO shaft. The first one allows the implement to side-shift, the second one, connected to the tractor PTO, allows the rotation of the shaft.

The working width is fixed and is determined by the model.

The max working depth is adjustable and is determined by the model.

The working area is fixed and centered in relation to the axis of the tractor.

The back deflector prevents the accidental launch of rocks and other objects and breaks the clods into small pieces: the closer the deflector to the implement, the smaller the pieces.

### PERFORMANCE LIMITS

- Max speed: 5 km/h (3 mph). Speed higher than that indicated may compromise the integrity of the implement, the quality of the work and the safety of the operator.
- Max power applicable to the gearbox:
  - 17 kW  $\pm$  5% to 540 RPM URT 150 HF
  - 30 kW  $\pm$  5% to 540 RPM URT 168-186 HF
  - 33 kW  $\pm$  5% to 540 RPM URT 204-222 HFPower higher than that indicated can damage the gearbox irreparably, especially if you are performing heavy-duty work.
- Max working depth: 198 mm (8 in).

### STANDARD FEATURES

- Standard PTO shaft.
- 4 hoes per flange.
- ASA 100 chain transmission in oil bath.
- Automatic spring tensor.

### VARIANTS & ACCESSORIES

- Shear bolt PTO shaft.
- Slip clutch PTO shaft.
- 6 hoes per flange.



TECHNICAL FEATURES

SPECIFICATIONS PER MODEL

| Model  | Type | Power |       | Working width |    | Weight |     | Working depth |    | Total width |    | N. hoes    |                   |                   |
|--------|------|-------|-------|---------------|----|--------|-----|---------------|----|-------------|----|------------|-------------------|-------------------|
|        |      | Hp    | kW    | cm            | in | kg     | lbs | cm            | in | cm          | in | N. flanges | 4 hoes per flange | 6 hoes per flange |
| URT HF | 168  | 40-60 | 30-45 | 168           | 67 | 296    | 653 | 19,8          | 8  | 180         | 71 | 9          | 36                | 54                |
|        | 186  | 40-60 | 30-45 | 186           | 74 | 305    | 672 | 19,8          | 8  | 198         | 78 | 10         | 40                | 60                |
|        | 204  | 50-65 | 38-49 | 204           | 81 | 336    | 741 | 19,8          | 8  | 216         | 86 | 11         | 44                | 66                |
|        | 222  | 50-65 | 38-49 | 222           | 88 | 354    | 780 | 19,8          | 8  | 234         | 93 | 12         | 48                | 72                |

## SAFETY INFORMATION

### GENERAL REQUIREMENTS



**ATTENTION:** To prevent damage due to the launch of objects or parts of blades, before starting to work, be sure that no persons or animals are within a radius of 50 meters (164 ft) from the implement.

- Work only during daytime.
- Wear long trousers and heavy shoes.
- The protective flaps and other devices are integral part of the implements: never work without the protective flaps or devices.
- Make sure that there are no stones, sticks, iron wires, etc on the ground.
- Pay attention when using the implement on slopes: proceed in the direction of the maximum slope and never work in oblique direction.
- Before leaving the driver's seat, disengage the engine-shaft transmission and turn off the engine.
- Check the implement immediately if it hits foreign objects.
- Check the implement immediately if it begins vibrating strongly.
- Change defective parts immediately.

### SAFETY RESTRICTIONS

Do not allow children or people who are unfamiliar with the instructions to use the implement.

Local regulations may restrict the use of the implement based on age.

## SAFETY LABELS ON THE IMPLEMENT

In this section, the safety labels of the implement are reproduced and explained.



Pic. 1

### Legend

1. Read the manual.
2. Remove the key from the ignition of the tractor before performing maintenance or repairs.
3. Stay at a safe distance from the PTO shaft.
4. Stay at a safe distance from the tools.
5. Stay at a safe distance: possible flying objects
6. Do not climb up the implement.

### The safety labels on the implement must be always legible

If damaged, the labels must be replaced.

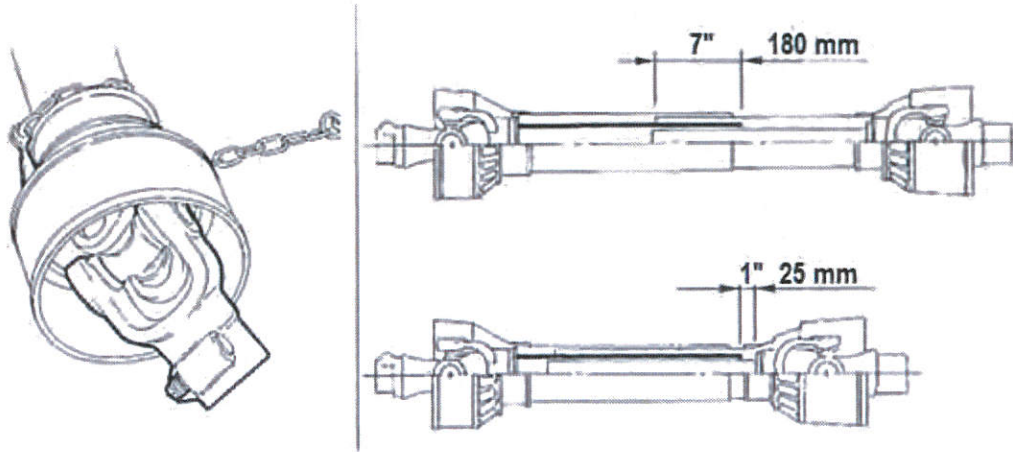
If parts of the implement with the safety labels are replaced, the labels must be replaced as well.

### Supply of new labels and application procedure

Contact your dealer to obtain new safety labels with instructions for application.

## PTO SHAFT

## CHECK THE LENGTH OF THE PTO SHAFT



Pic. 2

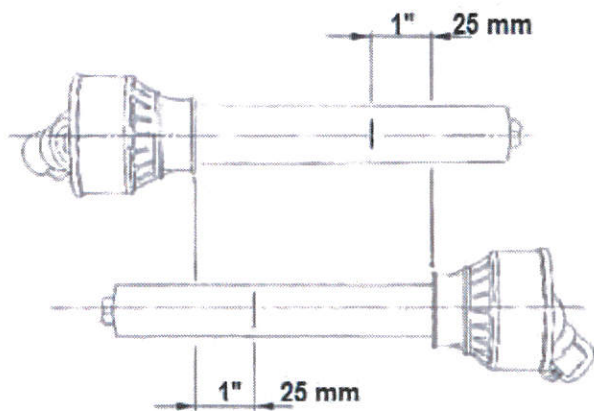
1. Connect the implement to the 3-point hitch and adjust it so that it is level and centered on the tractor.
2. Insert the PTO shaft between the PTO of the tractor and the implement.
3. Verify that the length of the PTO shaft is correct.
4. To do so, check that the minimum overlap between the inner and outer tube is not less than 180 mm (7 in) in every working position; at the same time, when the shaft is not extended, it should be able to move at least 25 mm (1 in).
5. If the minimum coupling distance is less than 180 mm (7 in), the PTO shaft is short and must be replaced with a longer one.
6. If the PTO shaft is not able to move at least 25 mm (1 in) when is not extended, it is long and must be shortened.



**IMPORTANT:** shortening the PTO shaft is complicated and must be carried out carefully following the instructions in the next chapter, otherwise the PTO shaft may be damaged.

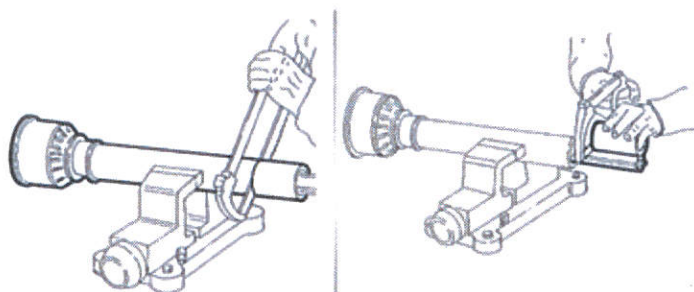


## HOW TO SHORTEN THE PTO SHAFT



Pic. 3

1. Using the hydraulic lift, bring the implement as close as possible to the tractor.
2. In this position, block the lift and turn off the engine.
3. Pull the two parts of the PTO shaft completely apart.
4. Attach the female semi-cardan (tube with larger diameter) into the PTO.
5. Attach the male semi-cardan (tube with smaller diameter) into the implement.
6. With the two parts parallel, use a felt pen to mark the cutting point, as shown in Pic. 3.



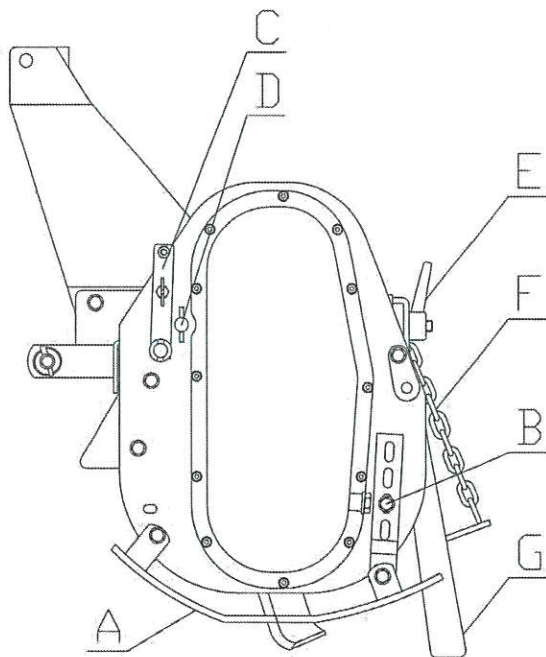
Pic. 4

1. Cut the plastic tube of one of the semi cardan with a hacksaw on the cutting line (see 6 above).
2. Align the cut plastic tube with the end of the metal tube and then cut it.
3. Repeat the same operations on the other section of the PTO shaft.
4. Use a file to smooth down the edges of the metal tubes.
5. Clean and grease the two metal tubes and then insert one section into the other.
6. Install the PTO shaft between the tractor and the implement, then verify the length again.

## INSTRUCTIONS FOR USE

**BEFORE STARTING TO WORK**

- Register the working depth as follows:
  1. Unscrew nut "B" and remove the screw.
  2. Register moving the working depth moving skid "A" upwards to increase it and downwards to decrease.
  3. Reinsert screw and tighten nut "B".
  4. Repeat the same operations on the other side of the implement paying attention that both skids are registered the same way.
- Register the position of the back protection as follows:
  1. Pull out the free extremity of chain "F" from its stop seat.
  2. Register the opening of protection "G" and, while keeping it in position, reinsert the chain in its support.



Pic. 5

- Hook the implement to the tractor as follows:
  1. Insert the lifting arms of the tractor in the lower connecting points and then block them with the safety spring pins.
  2. Connect the 3-point hitch of the tractor with the 3-point hitch of the implement (the connection triangle vertex) through the tie-rod, insert the pin and lock with safety pin.
- With the implement raised, go to the work site.
- Connect the PTO shaft to the tractor PTO and the implement gear box.
- Check that the chains of the PTO cover are attached to the tractor to prevent from rotating.

## **START WORKING**

- Make sure that there is no one within a radius of 20 meters (66 ft) around the implement.
- Lower the implement until the rear roller touches the ground.
- Connect the PTO and reach the provided rotation speed gradually.
- Lower the implement completely and start working.

## **AT THE END OF THE WORK**

- Stop the tractor and the PTO shaft.
- Lift the implement from the ground until the tools come out from the ground.
- Disconnect the PTO.
- Disconnect the PTO shaft from the PTO of the tractor.
- Lift the implement fully.

## MAINTENANCE INSTRUCTIONS

Maintenance operations and their corresponding intervals are listed in sheet "A".

Not following the schedule maintenance intervals jeopardizes the proper functioning of the implement, thus voiding the guarantee.

### SHEET "A" SCHEDULED MAINTENANCE

|              | FIRST USE | AFTER 10 H. | EVERY 30 H. | EVERY 500 H. | END OF THE SEASON    | BEGINNING OF WORK | END OF WORK |
|--------------|-----------|-------------|-------------|--------------|----------------------|-------------------|-------------|
| IMPLEMENT    | Greasing  |             | Greasing    |              | Cleaning<br>Greasing |                   | Cleaning    |
| GEARBOX      | Oil level | Topping     | Oil level   | Oil change   |                      |                   |             |
| TRANSMISSION | Oil level | Oil change  | Oil level   | Oil change   |                      |                   |             |
| SCREWS       |           | Tightening  | Tightening  |              |                      |                   |             |
| HOES         |           |             | Check       |              | Check                | Check             | Check       |

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## 1. GREASING

Grease the point "B" as indicated in the sheet "A".

Greasing points are equipped with a HYDRAULIC GREASER MODEL "A" UNI 7663.

Use only MULTIFUNCTIONAL LITHIUM-BASED OIL TYPE NLGI 2.

## 2. OIL LEVEL - GEARBOX OIL CHANGE

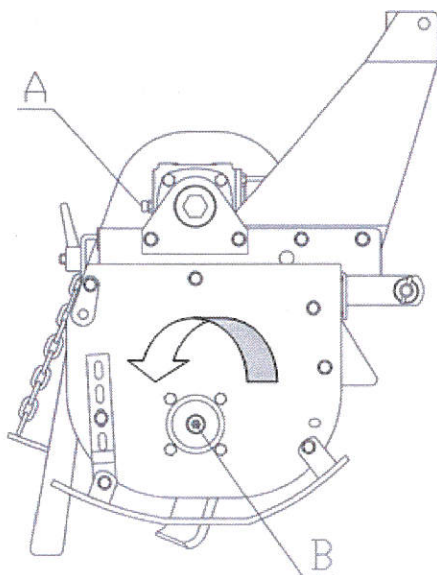
Check the oil level in the gearbox or replace it as indicated in sheet "A".

To top up the oil, use only SAE 90 OIL.

Gearbox capacity: 1 L.

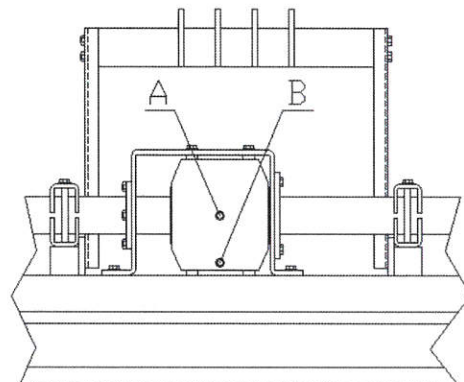
- To check the oil level in the gearbox, proceed as follows:
  1. The implement must be on a flat ground. Unscrew the oil level cap "A", the oil level is just below the edge of the hole.
  2. If the level is OK, tighten cap "A" carefully.
  3. If the level is low, top up through hole "A".
  4. Once you have finished, screw cap "A".
- To replace the oil in the gearbox of URT HF 150-186, proceed as follows:
  1. Unscrew the cap "A".
  2. Rotate the implement by 90° in the direction indicated by the arrow and let all the oil spill into a special container.
  3. Put the implement in a flat position.
  4. Introduce the new oil from cap "A".
  5. Once the level of the oil is just below the edge of the hole, tighten cap "A" carefully.
- To replace the oil in the gearbox of URT HF 204-222, proceed as follows:
  1. Unscrew the caps "A" and "B".
  2. Drain all the oil.
  3. Tighten cap "B" carefully.
  4. Insert the oil through hole "A".
  5. Once you finished, tighten the cap "A" carefully.

URT HF 150-186



Pic. 6

URT HF 204-222

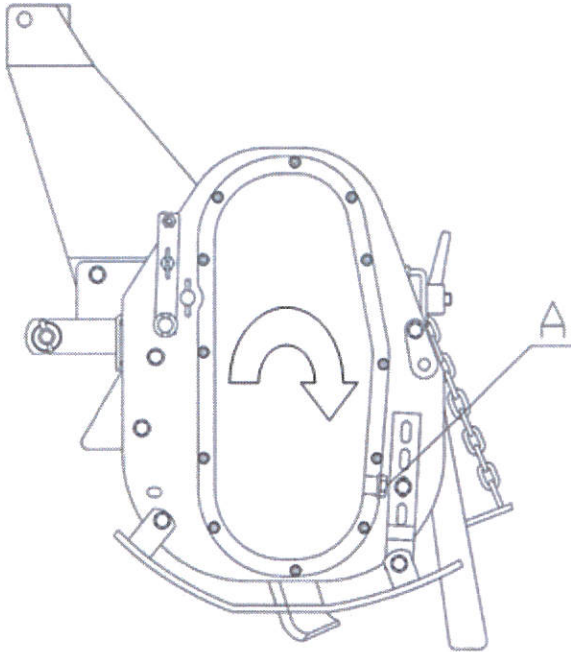


Pic. 7

### 3. OIL LEVEL - TRANSMISSION BOX OIL CHANGE

Check the oil level in the gearbox or replace it as indicated in sheet "A".  
To top up the oil, use only SAE 90 OIL.  
Transmission box capacity: 2,0 L.

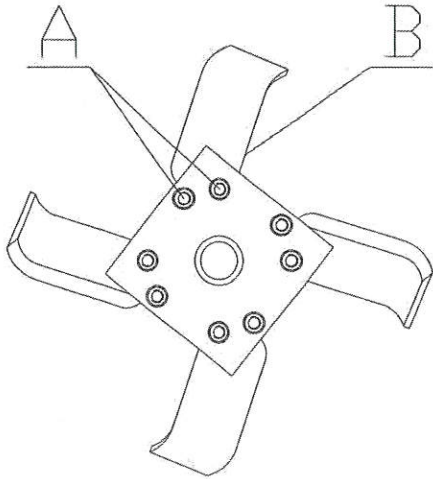
- To check the oil level in the transmission box, proceed as follows:
  1. The implement must be on a flat ground. Unscrew the oil level cap "A" and check the oil level is just below the edge of the hole.
  2. If the level is OK, tighten cap "A" carefully.
  3. If the level is low, unscrew cap "A" and top it up.
  4. Once you have finished, screw caps "A" carefully.
- To replace the oil in the transmission box, proceed as follows:
  1. Unscrew the caps "A".
  2. Rotate the implement by 90° in the direction indicated by the arrow and let all the oil spill into a special container.
  3. Put the implement in a flat position.
  4. Introduce the new oil from cap "A".
  5. Once the level of the oil is just below the edge of the hole "A", tighten cap "A" carefully.



Pic. 8

## 4. HOES REPLACEMENT

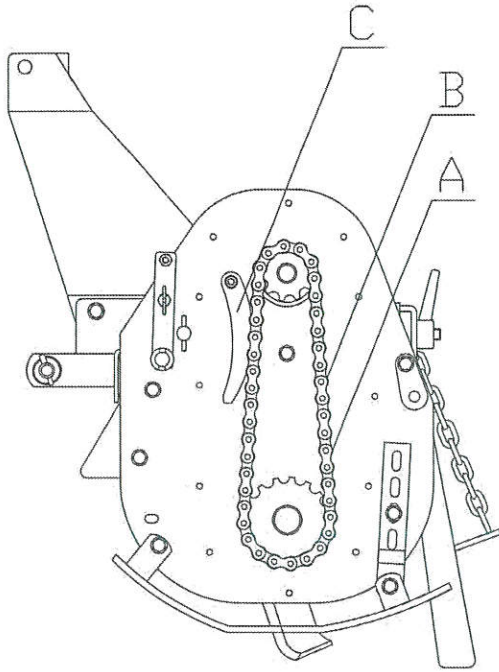
- To replace hoes, proceed as follows:
  1. Unscrew the two nuts "A" blocking the fixing screws of the hoe that needs to be replaced.
  2. Remove the two screws from the holes and remove hoe "B".
  3. Place the new hoe using the new screws.
  4. Block nuts "A" with the pneumatic wrench.
  5. Repeat these operations for all the hoes that need replacing.
  6. **ATTENTION:** each flange has 2 or 4 left hoes and 2 or 4 right hoes depending on the version.



Pic. 9

## 5. REPLACEMENT OF THE TRANSMISSION CHAIN

- To replace the transmission chain, proceed as follows:
  1. Drain the belt cover from the oil by following the first three steps described in the second point of paragraph "3".
  2. Remove the belt cover by unscrewing the 12 fixing screws.
  3. After pulling out the chain link "A", remove the chain "B" while holding off the chain tensioner "C".
  4. Assemble the new chain making sure that the safety spring pins of the chain link are placed correctly.
  5. Replace the belt cover using the new seal supplied with the chain.
  6. Place new oil in the belt cover following the last two steps described in the second point of paragraph "3".



Pic. 10



## TROUBLESHOOTING

| MALFUNCTIONS  | CAUSE  | SOLUTION  |
|---|--|---|
| Insufficient working depth.   | Poorly sharpened or damaged hoes.  | Decrease moving speed.<br>Increase skids adjustment.            |
| Hoes not penetrating the ground.<br>Implement bouncing on the ground and vibrating. | Worn out or broken hoes.<br>Foreign bodies stuck between hoes.<br>Too dry and hard soil. | Check the exact assembly of the hoes.<br>Decrease moving speed. |
| Blocked and obstructed rotor.   | The soil is too moist.   | Reduce working depth.<br>Increase the RPM of the rotor.         |
| Excessive soil shredding.   | The speed is too low.<br>The RPM of the rotor is too high.                               | Increase speed.<br>Decrease the RPM of the rotor.               |
| Poor soil shredding.  | The speed is too high.<br>The RPM of the rotor is too low.                               | Decrease speed.<br>Increase the RPM of the rotor.               |

## VARIOUS INFORMATION

### TRANSPORT

Outside its normal field of use, the implement must be moved with the PTO disengaged.



**IMPORTANT:** proceed at moderate speed avoiding holes and rough surfaces.



**NOTE:** on the road, abide by the traffic laws. Attach labels to the rear side of the implement indicating the contour of the implement. Abide by all local regulations.



**ATTENTION:** secure the lifting bars of the tractor with chains and parallel tensioners to prevent the bars from moving side to side.

### DEPOSIT

Store the implement in a dry and not dusty place.

### INFORMATION ABOUT DEMOLITION



At the end of its working life, the implement must be demolished and that can only be done by an authorized authority, in accordance with the national laws about the environment. Therefore, it is necessary to get information from qualified local authorities about the procedure to follow. The implement is mainly composed of iron materials, rubber and epoxide paints.

### WARRANTY

The implement is covered by the manufacturer warranty for 24 months.

The warranty is void if:

- a) The implement has not been regularly maintained.
- b) The implement has been used outside its field of use.
- c) The implement has been modified without the prior written permission of the manufacturer.



## IMPLEMENT SPARE PARTS

Following is the technical parts breakdown of the components of the implement and its accessories.

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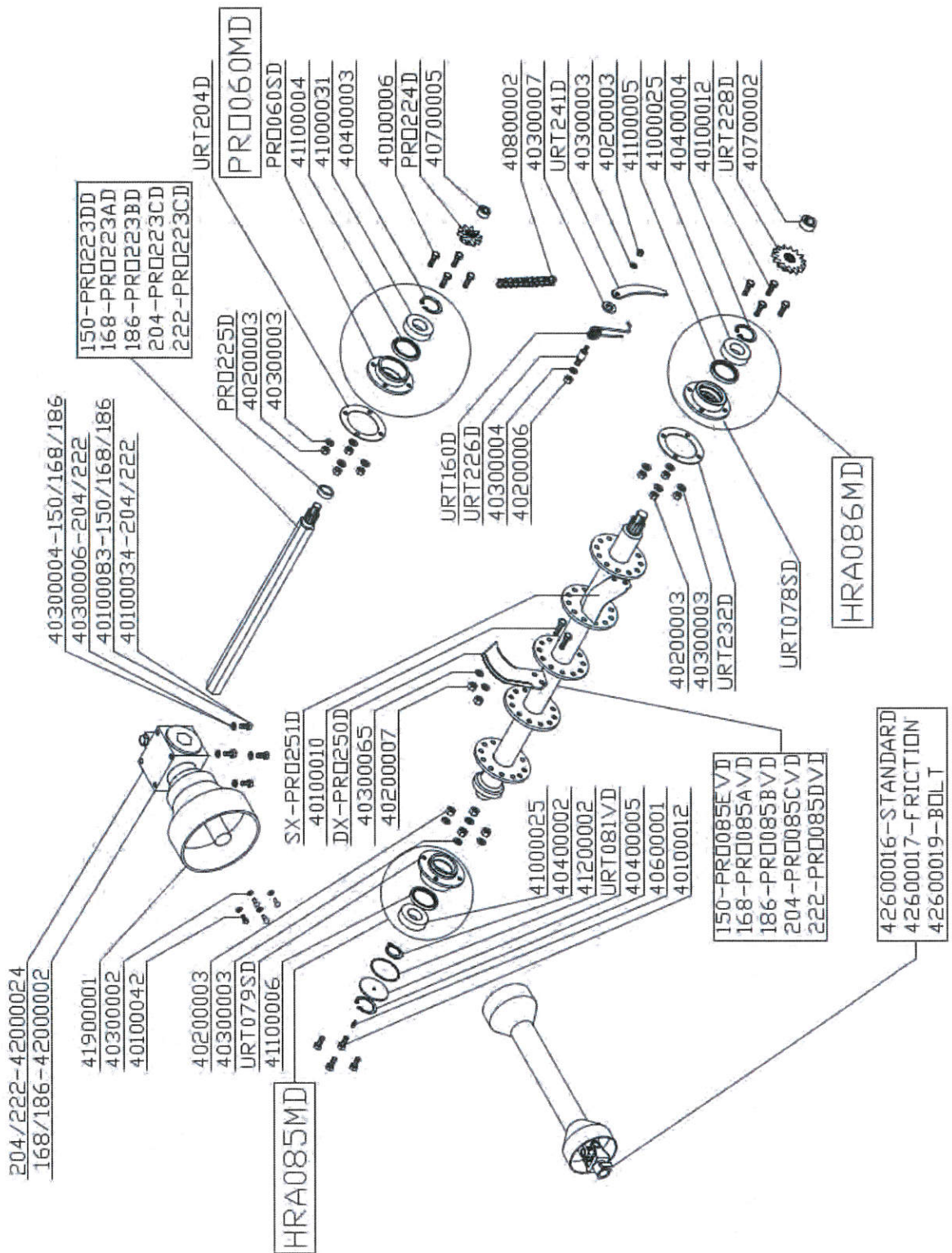
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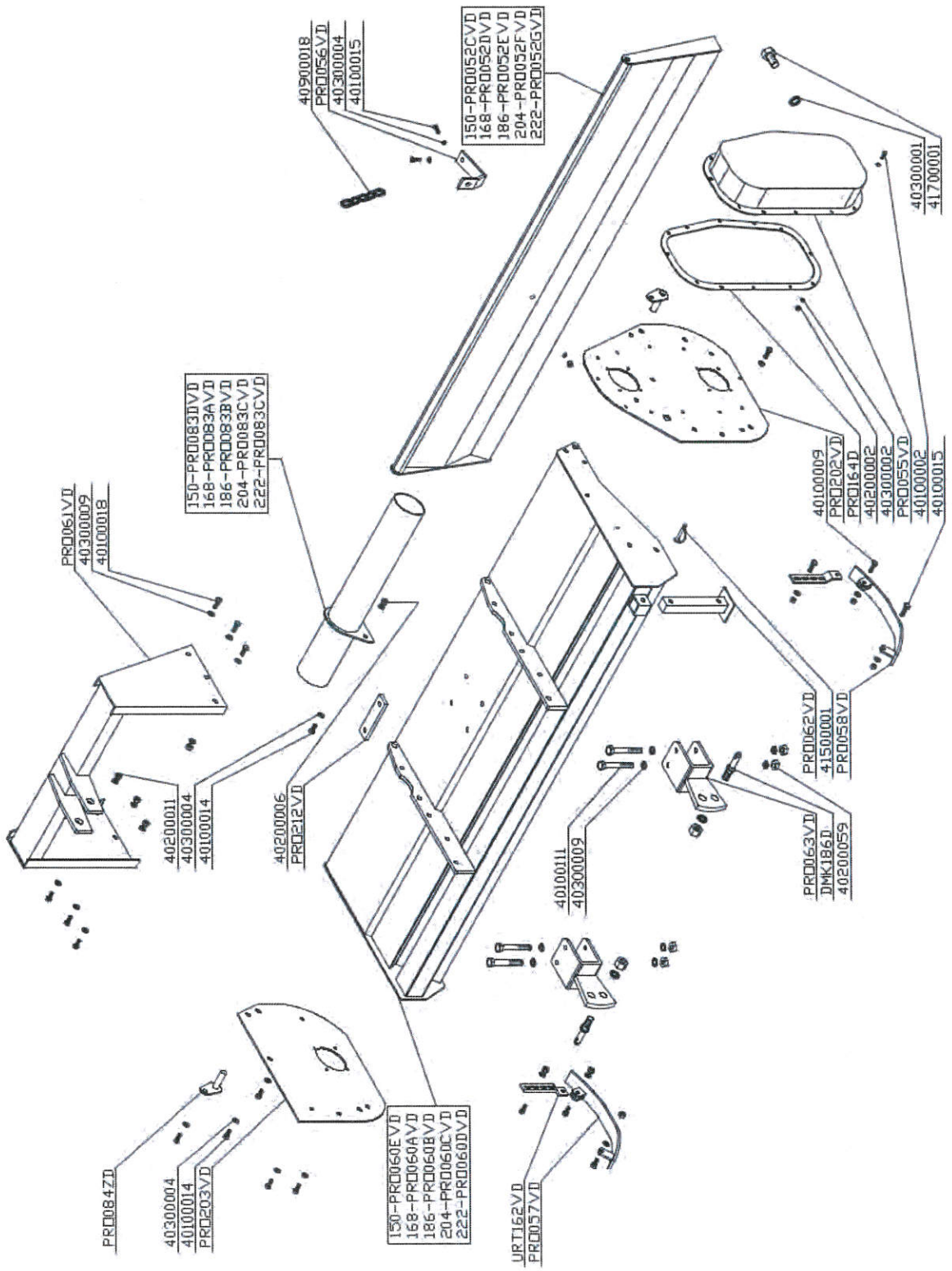
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MECHANISMS



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## SPARE PARTS LIST

| URT HF   |                                |          |     |     |     |
|----------|--------------------------------|----------|-----|-----|-----|
| Code     | Description                    | Quantity |     |     |     |
|          |                                | 168      | 186 | 204 | 222 |
| 40100002 | SCREW UNI 5931 M 8X25          | 12       | 12  | 12  | 12  |
| 40100014 | SCREW UNI 5739 M 12X30         | 9        | 9   | 9   | 9   |
| 40100015 | SCREW UNI 5739 M 12X35         | 8        | 8   | 8   | 8   |
| 40100018 | SCREW UNI 5739 M 14X40         | 10       | 10  | 10  | 10  |
| 40100042 | SCREW UNI 5739 M 8X16          | 4        | 4   | 4   | 4   |
| 40100054 | SCREW UNI 5739 M 10X35         | 12       | 12  | 12  | 12  |
| 40100061 | SCREW UNI 5739 M 12X45         | 2        | 2   | 2   | 2   |
| 40100111 | SCREW UNI 5737 M 14X110        | 4        | 4   | 4   | 4   |
| 40100201 | LIFTING EYE BOLT M12           | 1        | 1   | 1   | 1   |
| 40200002 | NUT M8 DIN 980 CONELOX         | 12       | 12  | 12  | 12  |
| 40200003 | NUT M10 DIN 980 CONELOX        | 13       | 13  | 13  | 13  |
| 40200006 | NUT M 12 DIN 980 CONELOX       | 17       | 17  | 17  | 17  |
| 40200011 | NUT M 14 DIN 980 CONELOX       | 10       | 10  | 10  | 10  |
| 40200023 | NUT "GRILLO" 3/8" D.10         | 1        | 1   | 1   | 1   |
| 40300001 | COPPER WASHER 21X27X1,5 1/2"   | 1        | 1   | 1   | 1   |
| 40300002 | WASHER D 8 UNI 6592            | 16       | 16  | 16  | 16  |
| 40300003 | WASHER D 10 UNI 6592           | 25       | 25  | 25  | 25  |
| 40300004 | WASHER D 12 UNI 6592           | 38       | 38  | 38  | 38  |
| 40300007 | WASHER D20 UNI 6592            | 4        | 4   | 4   | 4   |
| 40300008 | GROWER D 12 UNI 9195 - DIN 127 | 2        | 2   | 2   | 2   |
| 40300009 | WASHER D14 UNI 6592            | 20       | 20  | 20  | 20  |
| 40400002 | SEEGER E 45 UNI 7435           | 1        | 1   | 1   | 1   |
| 40400003 | SEEGER I 80 UNI 7437           | 1        | 1   | 1   | 1   |
| 40400004 | SEEGER I 85 UNI 7437           | 1        | 1   | 1   | 1   |
| 40400005 | SEEGER I 90 UNI 7437           | 1        | 1   | 1   | 1   |
| 40600001 | GREASER UNI 7663 A-M 6X1       | 1        | 1   | 1   | 1   |
| 40700002 | METAL RING GUK M40X1,5         | 1        | 1   | 1   | 1   |
| 40700005 | METAL RING GUK M 35X1.5        | 1        | 1   | 1   | 1   |
| 40800002 | CHJC CHAIN 20B1 33 MESH+JOINT  |          | 1   | 1   | 1   |
| 40800020 | CHAIN ASA 100 33 MESH+JOINT    | 1        |     |     |     |
| 40900013 | CHAIN GENOVESE D 7.4           | 0        | 0   | 0   | 0   |
| 41000025 | BEARING                        | 2        | 2   | 2   | 2   |
| 41000031 | BEARING                        | 1        | 1   | 1   | 1   |
| 41100004 | OIL SEAL 55X75X10              | 1        | 1   | 1   | 1   |
| 41100005 | OIL SEAL 55X78X10              | 1        | 1   | 1   | 1   |
| 41100006 | OIL SEAL 50X72X10              | 1        | 1   | 1   | 1   |
| 41100028 | KIT GUARNITIONS                | 1        | 1   | 1   | 1   |
| 41200004 | O-RING D. 2.62 CABLE           | 0        | 0   | 0   | 0   |
| 41400001 | SPLIT PIN R D 3                | 1        | 1   | 1   | 1   |
| 41500001 | PIN D 10                       | 1        | 1   | 1   | 1   |
| 41700001 | PLUG 1/2"                      | 1        | 1   | 1   | 1   |
| 41900001 | PROTECTIVE HOOD URT 36/241     | 1        | 1   | 1   | 1   |
| 42000002 | GEAR BOX 9.267.872             | 1        | 1   |     |     |

|            |                                 |   |   |   |   |
|------------|---------------------------------|---|---|---|---|
| 42000024   | GEAR BOX 9.278.021 540 L        |   |   | 1 | 1 |
| 42500002   | WING PUSH ROD - POL. 3101 30X30 | 1 | 1 | 1 | 1 |
| 42500012   | PVC PLUG MOD.3002               | 2 | 2 | 2 | 2 |
| 42500031   | PLUG 14X1-2                     | 4 | 4 |   |   |
| 42500033   | PLUG SFL 18X0.8-2               |   |   | 4 | 4 |
| 43300002   | BLIND RIVET D 4x12              | 2 | 2 | 2 | 2 |
| 43700014   | PIN II CAT IIIP 50218           | 1 | 1 | 1 | 1 |
| DMK186D    | HITCH PIN - II CAT.             | 2 | 2 | 2 | 2 |
| PRO052DVD  | BAFFLE 168                      | 1 |   |   |   |
| PRO052EVD  | BAFFLE 186                      |   | 1 |   |   |
| PRO052FVD  | BAFFLE 204                      |   |   | 1 |   |
| PRO052GVD  | BAFFLE 222                      |   |   |   | 1 |
| PRO055VD   | OIL CARTER                      | 1 | 1 | 1 | 1 |
| PRO056VD   | CHAIN HITCH                     | 1 | 1 | 1 | 1 |
| PRO057VD   | LEFT SKID                       | 1 | 1 | 1 | 1 |
| PRO058VD   | RIGHT SKID                      | 1 | 1 | 1 | 1 |
| PRO060AVD  | FRAME 168                       | 1 |   |   |   |
| PRO060BVD  | FRAME 186                       |   | 1 |   |   |
| PRO060CVD  | FRAME 204                       |   |   | 1 |   |
| PRO060DVD  | FRAME 222                       |   |   |   | 1 |
| PRO060SD   | HEXAGONAL SHAFT SUPPORT         | 1 | 1 | 1 | 1 |
| PRO061VD   | III POINT HITCH                 | 1 | 1 | 1 | 1 |
| PRO062VD   | STAND SUPPORT                   | 1 | 1 | 1 | 1 |
| PRO063VD   | HITCH                           | 2 | 2 | 2 | 2 |
| PRO083AVD  | PIPE                            | 1 |   |   |   |
| PRO083BVD  | PIPE                            |   | 1 |   |   |
| PRO083CVD  | PIPE                            |   |   | 1 | 1 |
| PRO084ZD   | BAFFLE PIN                      | 2 | 2 | 2 | 2 |
| PRO085AMVD | HOE SHAFT 168                   | 1 |   |   |   |
| PRO085BMVD | HOE SHAFT 186                   |   | 1 |   |   |
| PRO085CMVD | HOE SHAFT 204                   |   |   | 1 |   |
| PRO085DMVD | HOE SHAFT 222                   |   |   |   | 1 |
| PRO202VD   | RIGHT SIDE                      | 1 | 1 | 1 | 1 |
| PRO203VD   | LEFT SIDE                       | 1 | 1 | 1 | 1 |
| PRO212VD   | GEARBOX TIGHTNESS               | 2 | 2 |   |   |
| PRO223AD   | HEXAGONAL SHAFT                 | 1 |   |   |   |
| PRO223BD   | HEXAGONAL SHAFT                 |   | 1 |   |   |
| PRO223CD   | HEXAGONAL SHAFT                 |   |   | 1 | 1 |
| PRO224D    | PINION 1"¼ Z=8                  | 1 | 1 | 1 | 1 |
| PRO225D    | HEXAGONAL SHAFT SPACER          | 1 | 1 | 1 | 1 |
| URT078SD   | RIGHT SUPPORT                   | 1 | 1 | 1 | 1 |
| URT079SD   | LEFT SUPPORT                    | 1 | 1 | 1 | 1 |
| URT081VD   | LEFT SUPPORT PLUG               | 1 | 1 | 1 | 1 |
| URT160D    | SPRING                          | 1 | 1 | 1 | 1 |
| URT162VD   | SKID                            | 2 | 2 | 2 | 2 |
| URT226D    | CHAIN TENSIONER AXLE            | 1 | 1 | 1 | 1 |
| URT228D    | PINION 1" 1/4 Z=13              | 1 | 1 | 1 | 1 |
| URT241D    | BELT TENSIONER                  | 1 | 1 | 1 | 1 |

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