## For information about the chain harrows or any other agricultural and farmland machinery please get in contact with us.

Tel: 01246 529020

Email: sales@oxdaleproducts.co.uk

Website: www.oxdaleproducts.co.uk



The policy of Oxdale Products LTD is one of continuous progression .The right to change specifications or equipment at any time is reserved. All weights and measurements shown in our brochures and manuals are approximate.

## Oxdale Products

## **Mounted Chain Harrows**

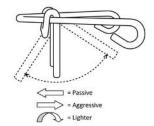




## Mounted Chain Harrows Assembly Instructions

Important Safety Notice the Harrow mat and frame must be assembled and tested by a competent person. The operator must fully understand the operation and dangers inherent in using this equipment. Ensure the tractor being used is suitable for purpose. If in doubt - consult your approved dealer Instructions Remove all packaging and dispose of and recycle where possible. Check that all components are present. Paddock mats are fitted with Pig Tail hooks front and back, these are for use when connected to a drawbar The Pig Tails are NOT to be used for connecting to a mounted frame.

- 1. Lay frame centre section on a flat level surface. Attach 'A' frame using  $4 \times M20 \times 65$  Bolts, Nuts and Washers into the bottom two holes in each leg. (Do not fully tighten at this stage). Attach centre support bar into the bottom hole in the top of the 'A' frame using  $1 \times M20 \times 120$  Bolt, Nut and Washer and attach the other end to welded lugs on rear of centre section using  $1 \times M12 \times 80$  Bolt, Nut and Washer. (Once this bar is in position all nuts and bolts can be tightened). Fit Cat I & II Lower Link Pins to 'A' Frame with Cat II Pin to the outside.
- 2. Connect Harrow Frame to tractor using the 3-point linkage and attach Frame Wings where applicable using  $4 \times M16 \times 90$  Bolts, Nuts and Washers.
- 3. Roll out the harrow mat(s), ensuring they are positioned for correct direction of pull.
- 4. Position Harrow Frame over the harrow mat(s) and secure, using the 'D' shackles on the front and the 'D' shackles and (7 link) mounting chains on the rear, to the corresponding frame chain link welded to the front and rear of the frame.
- 5. The Paddock Flexible Harrows can be pulled in either an aggressive or passive direction. To make this change simply disconnect the 'D' shackles and turn around and reconnect the harrow mat (s) as described above.



- 6. When the frame is being transported with the frame wings folded, the safety chain must be secured to prevent the frame wings from opening unexpectedly.
- 7. Our range of mounted frames are designed to pull the harrow in work and carry the harrow in transport. They are NOT to be used as a levelling bar (running at ground level). We recommend the frame operates approximately 6" 9" (150mm 225mm) above ground level. Failure to adhere to this instruction will cause damage to the frame and possibly the harrow and render the warranty null and void











